Aquapres

Product Identification
Hydraulic pressure curing unit

Package Contents

REF 4905	Unit includes pot with gasket, lid with gauge and release valve, frame

Intended Purpose
This product is intended for pressure curing acrylic resin one case at a time.

Other Materials/Equipment Needed
Water

Instructions for Use
1. Fill pot to overflowing with room temperature water. Warning: very hot, or boiling water will cause the plastic bowl to distort and become unusable.

2. When acrylic has gelled, place it (while still on model) into pot.

3. Place cover on pot. Slide covered pot into frame until pot reaches pegs.

4. Generate pressure by turning handle on top of unit in a clockwise motion until 30 psi is generated.

5. Allow acrylic to cure completely, per acrylic instructions. Pressure does not affect setting time.

6. To open pot: Turn handle counterclockwise until gauge shows no pressure. Remove pot from frame and place pot in sink. Push down on the relief valve. Remove lid.

Warranty
Manufacturer warrants this product to be free from manufacturing defects for one year from date of purchase. Warranty is void if product is used for other than intended purpose or other than instructed.

Troubleshooting
If pressure is difficult or impossible to generate, try one or more of the following suggestions before contacting manufacturer:

1. Ensure pot is overflowing with water.

2. Apply grease to threads on handle.

3. Secure gasket completely in lip of cup.

4. Make sure needle in gauge moves freely.

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